

Work Order ID 62742

Page 1

Thursday, October 07, 2010 9:53:11 AM

Item ID: D3773-3

Accept



Setup Start



Revision ID:

Item Name: Leg

Stop



Start Date: 10/7/2010 Start Qty: 6.00



Cust Item ID:

Required Date: 10/14/2010 Req'd Qty: 6.00



Customer:

Reference:

Approvals:

Process Plan:



Date: 10-10-07

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberReject
NumberInsp.
Stamp

Draw Nbr	Revision Nbr									
D3773	Rev B									
100		0.00								
	DOOSAN LATHE									
Doosan			Memo	0.00						
Doosan Lathe			1- Turn as per Folio FA763 Rev: <u>AA</u> & Dwg D3773 Rev: <u>BB</u>		□2-Deburr					
110	QC2- Inspect parts off machine FAI/FAIB	0.00								
			Memo	0.00						
QC										
Quality Control										
120	QC8- Inspect parts - second check	0.00								
			Memo	0.00						
QC										
Quality Control										

*10-11-07**10-11-07**10-11-05**6-0*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes | No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

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Required Date: 10/14/2010 Req'd Qty: 6.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

130



Packaging

Packaging

Operation
DescriptionIdentify as per dwg & Stock Location: 249Set Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

0.00

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

ME

10-11-5

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

Thursday, October 07, 2010 9:53:15 AM

Page 1

Work Order ID: 62742



Parent Item: D3773-3



Parent Item Name: Leg

Start Date: 10/7/2010

Required Date: 10/14/2010

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP Rev:A New Issue 08-07-18 DD Verified By:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304TR1.000W.065 304 RD Tube 1.00 x .065W		Purchased		No		110	f	29.7725	1	6.315789		al 10.11.14	

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT	29.77247368	
108922	1.86	
110010	7.91247368	
115593	20	

2
4

6

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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DART AEROSPACE LTD	Work Order:	<u>62742</u>
Description: Leg	Part Number:	D3773-3
Inspection Dwg: D3773 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article • Prototype

Measured by: <i>ad</i>	Audited by: <i>mg</i>	Prototype Approval: N/A
Date: <i>10.11.04</i>	Date: <i>10/11/04</i>	Date: N/A

Rev	Date	Change	Revised by	Approved
A	08.09.04	New Issue	KJ/DD	

W/O:		WORK ORDER CHANGES					
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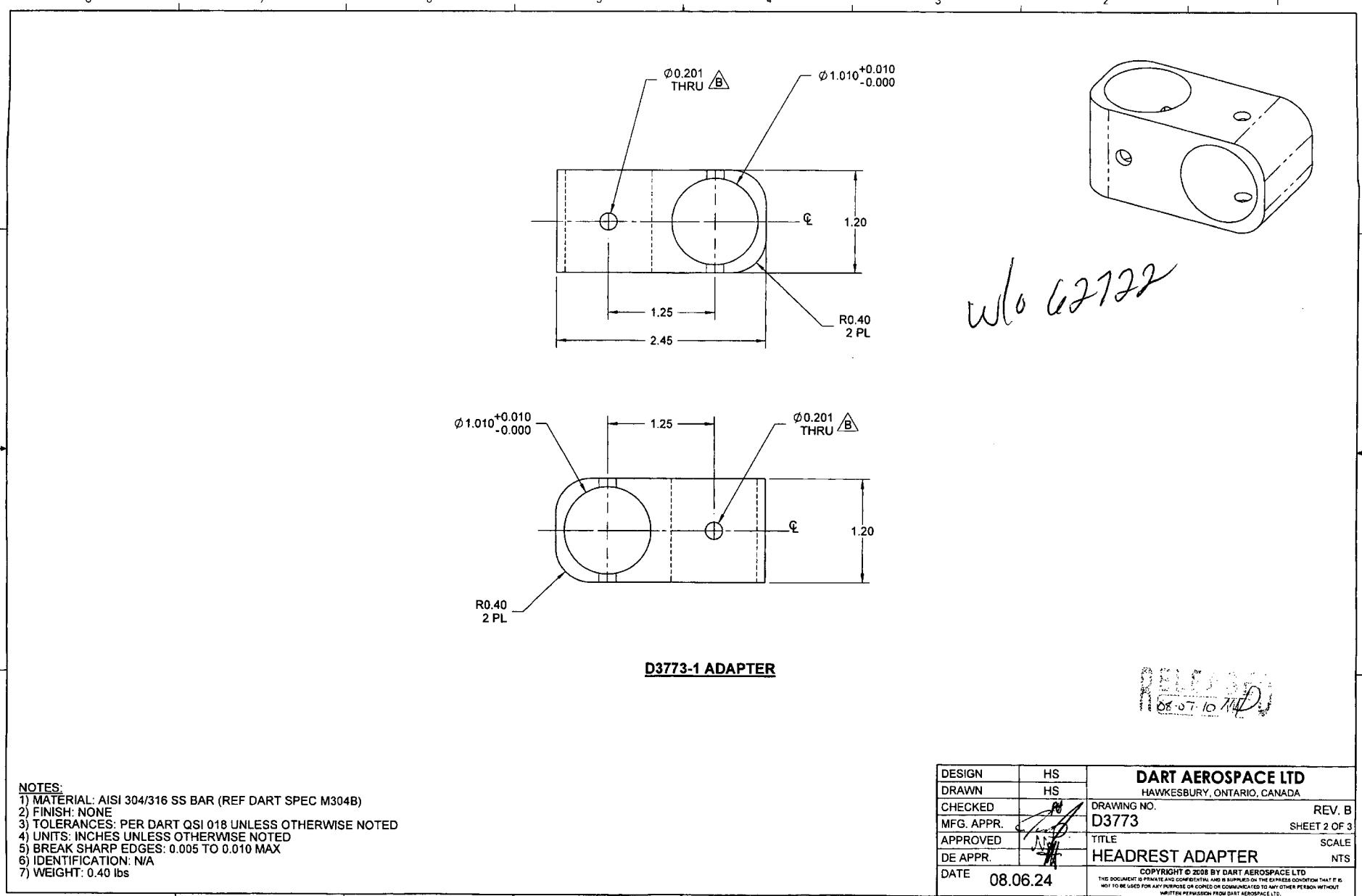
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DESIGN	HS	DART AEROSPACE LTD	
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>AM</i>	DRAWING NO.	
MFG. APPR.	<i>AM</i>	D3773	REV. B
APPROVED	<i>AM</i>	TITLE	SHEET 2 OF 3
DE APPR.	<i>AM</i>	HEADREST ADAPTER	SCALE NTS
DATE	08.06.24	COPYRIGHT © 2008 BY DART AEROSPACE LTD. THE DOCUMENT IS PROPRIETARY INFORMATION OF DART AEROSPACE LTD. IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

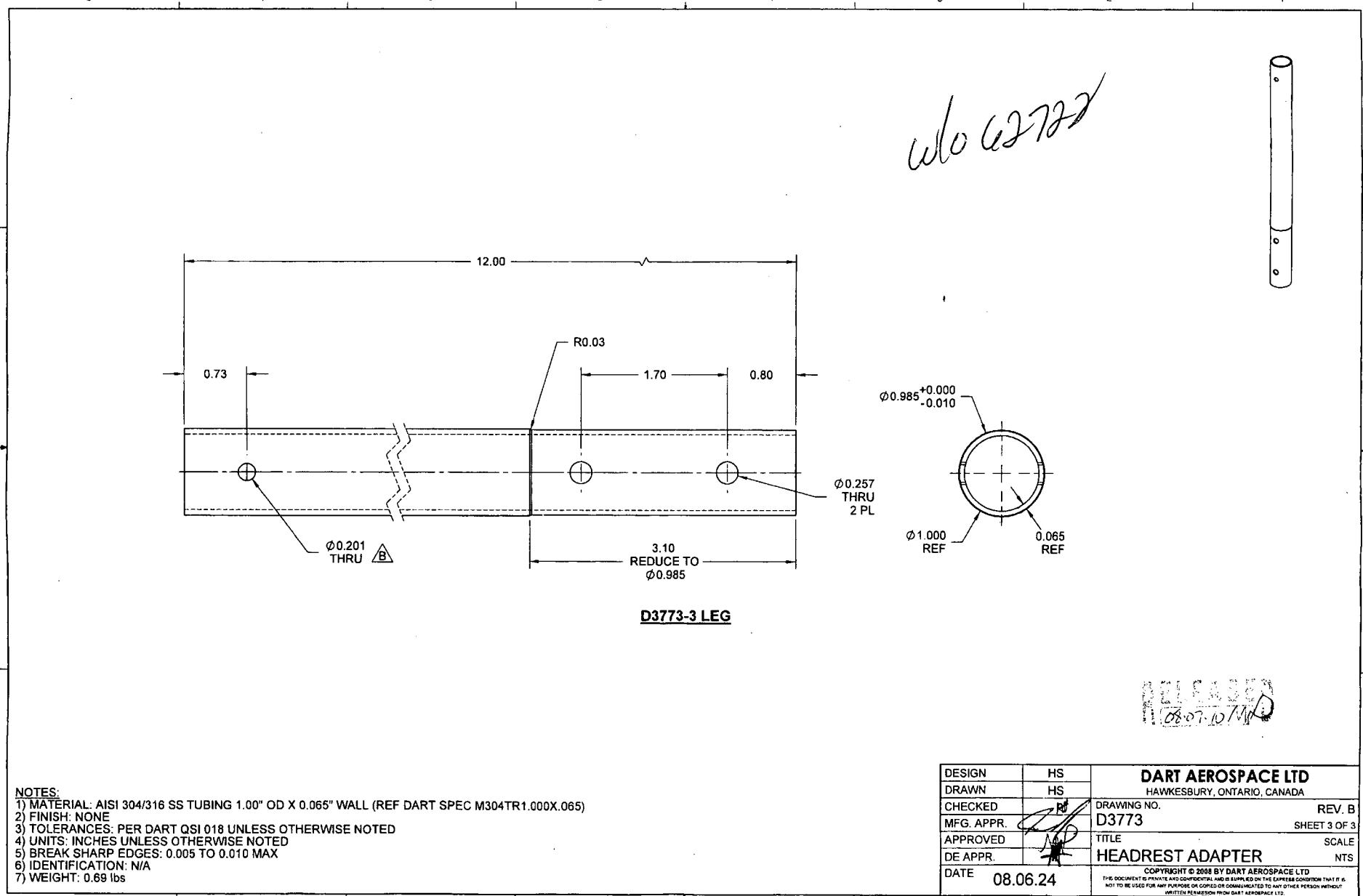
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